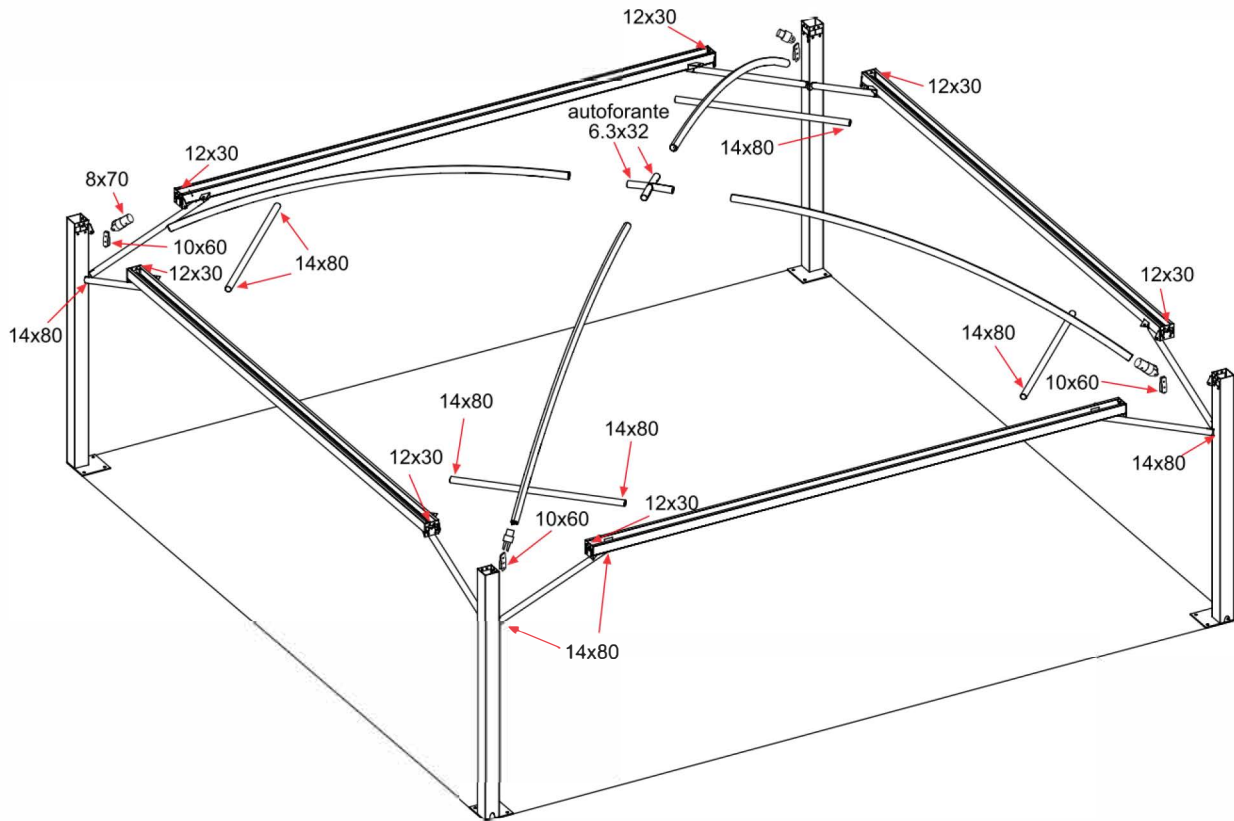
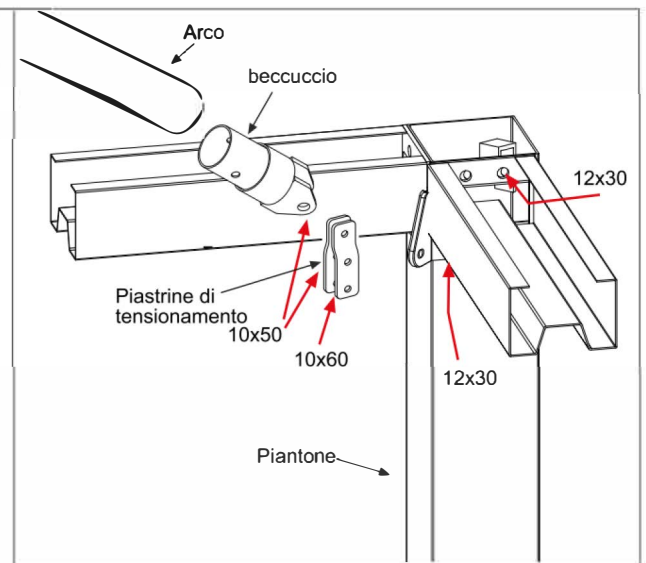


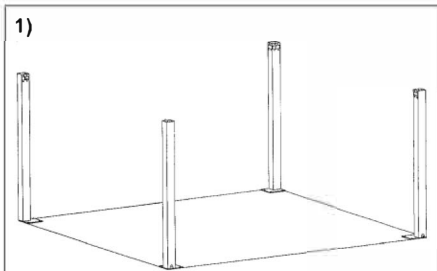
## Light frame **Cicogna Max** assembling scheme



### BULLONERIA - BOLTS

PARTE DA MONTARE COMPONENT TO BE ASSEMBLED	BULLONE BOLT	QUANTITÀ QUANTITY
<input type="checkbox"/> GUARNIZIONE GASKET		m 7,5
<input type="checkbox"/> GIUNZIONE TRAVE - PIANTONE JUNCTION BEAM-PILLAR	12X30	32
<input type="checkbox"/> TRAVERSINI DI CONTR. (trave - trave) SUPPORTING BRACES (BEAM-BEAM)	14X80	8
<input type="checkbox"/> TRAVERSINI DI CONTR. (trave - piantone) SUPPORTING BRACES (BEAM-PILLAR)	14X80	16
<input type="checkbox"/> ARCO CON BECCUCCIO	8X70	4
<input type="checkbox"/> GIUNTO CENTRALE CENTRAL JOINT	autoforanti 6.3x32	4
<input type="checkbox"/> BUSSOLOTTI LOCKING PIECES		1 X metro
<input type="checkbox"/> BULLONI PER BUSSOLOTTI BOLT FOR LOCKING PIECES	6X55 + DADO	1 per bussolotto
<input type="checkbox"/> PIASTRINE DI TENSIONAMENTO	10X50	8
<input type="checkbox"/> PIASTRINE DI TENSIONAMENTO CON ANGOLO	10X60	4

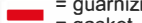
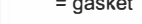





Fissare i montanti secondo il tracciamento ed assicurarsi che le piastre di base dei montanti siano perfettamente livellate.

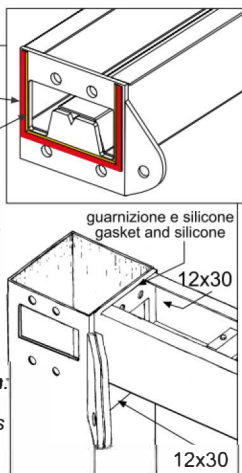
Fix the pillars in accordance with the layout plan. Make sure that the pillar plates are perfectly leveled

2)

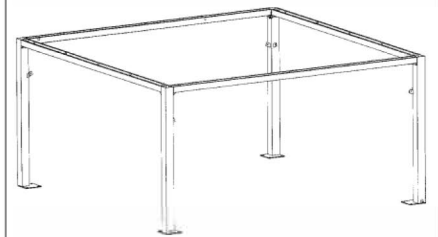
-  = guarnizione
-  = gasket
-  = silicone

Collegare le travi perimetrali ai piantoni. **Attenzione:** Applicare la guarnizione e il silicone sulle travi perimetrali prima di collegarle ai piantoni.

Connect the beams to the pillars. **Caution:** apply the gasket and silicone on the beams before connecting to the pillars.



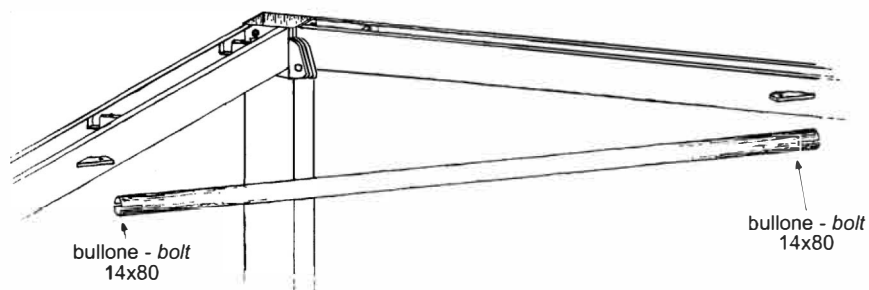
3)



Fissare le travi perimetrali con i montanti inserendo tutti i bulloni escluso quello del puntone inclinato.

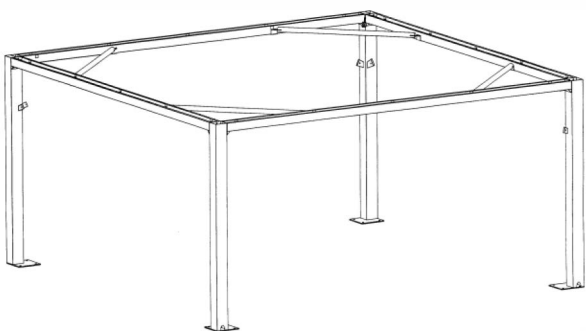
Fix the perimetrical beams with the pillars putting all bolts in, except for the inclined rafter one.

4)

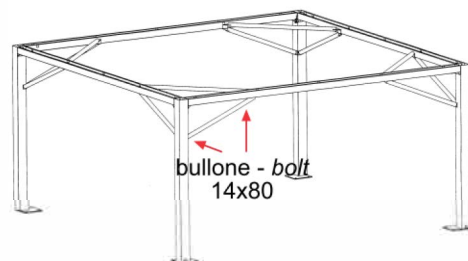


A partire dal lato m 5.20, sono previste le controventature trave-trave e trave-piantone. Starting from 5.20 m side, bracing tubes pillar-beam and beam-beam have to be installed.

5)



6)



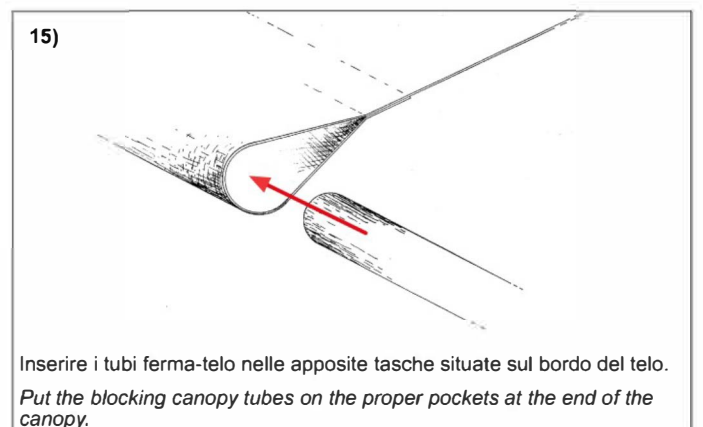
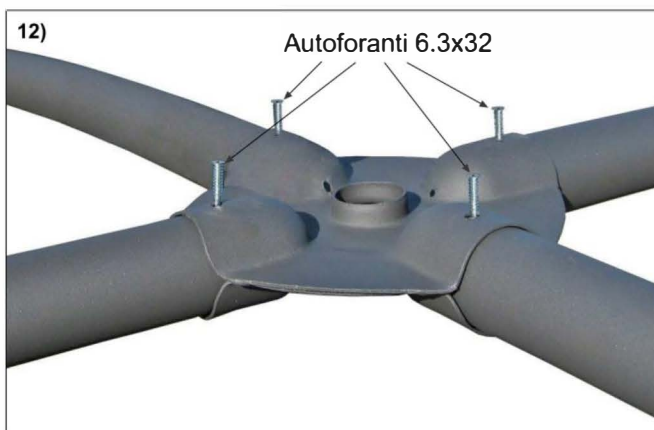
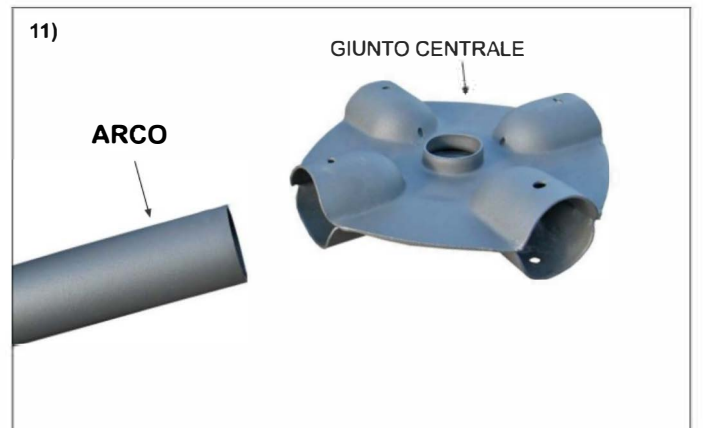
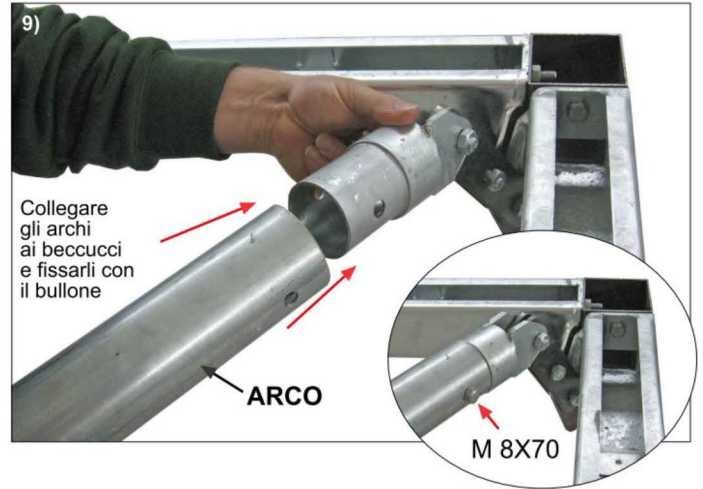
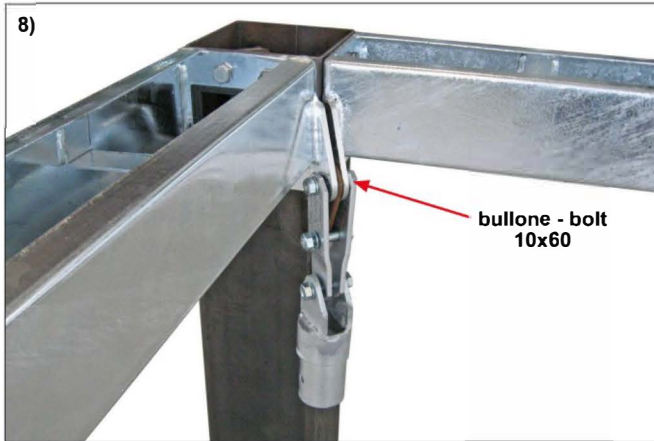
Per le strutture con lato superiore a m 6.00 sono previste anche le controventature piantone-trave perimetrale

Supporting braces (beam-pillar) are provided for structure with side longer than m.6,00.

7)



Collegare le piastrine di tensionamento al beccuccio senza stringere i bulloni



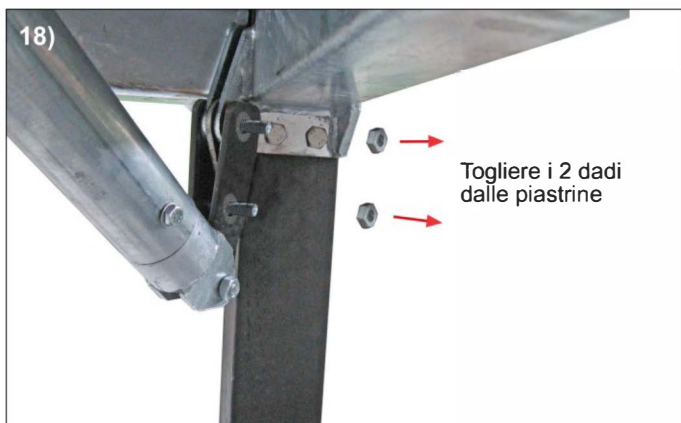
16) Fissare il telo all'interno delle travi perimetrali ruotando i bussolotti.  
Fix the canopy inside the beam by turning the fabric locking section.



17)

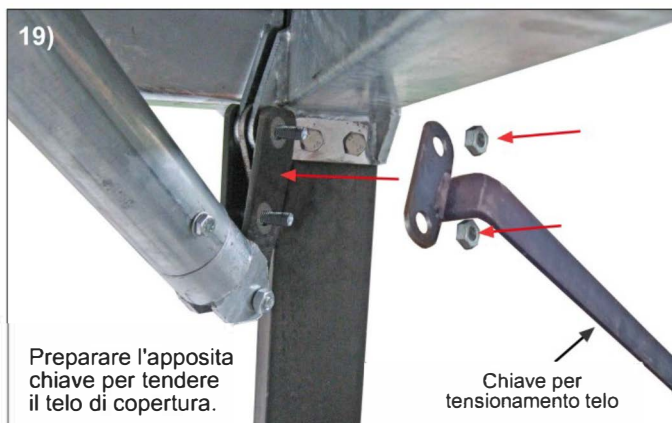


18)



Togliere i 2 dadi dalle piastrelle

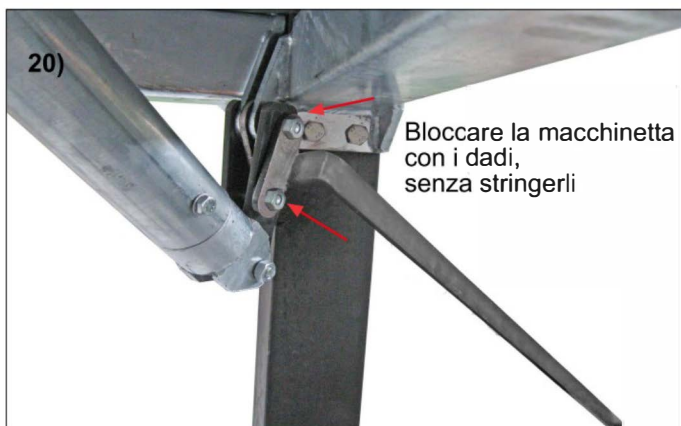
19)



Preparare l'apposita chiave per tendere il telo di copertura.

Chiave per tensionamento telo

20)



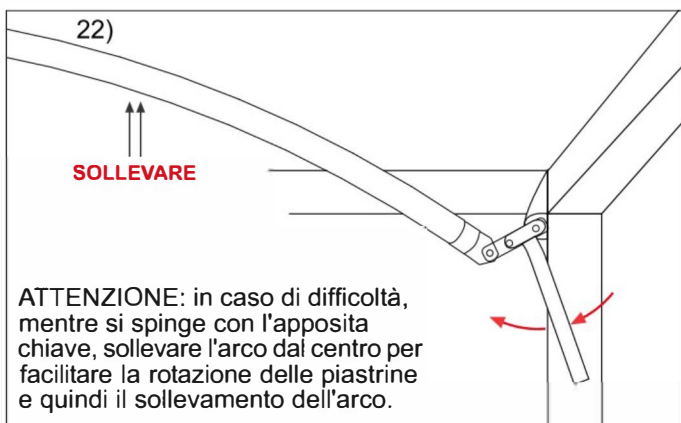
Bloccare la macchinetta con i dadi, senza stringerli

21)



Spingere con forza la chiave verso l'interno della struttura, sollevando così l'arco.

22)



SOLLEVARE

ATTENZIONE: in caso di difficoltà, mentre si spinge con l'apposita chiave, sollevare l'arco dal centro per facilitare la rotazione delle piastrelle e quindi il sollevamento dell'arco.

23)



Stringere i bulloni

Svitare i dadi per togliere la chiave. Riavvitare quindi i dadi sui bulloni e stringerli. Ripetere le operazioni sugli altri archi.